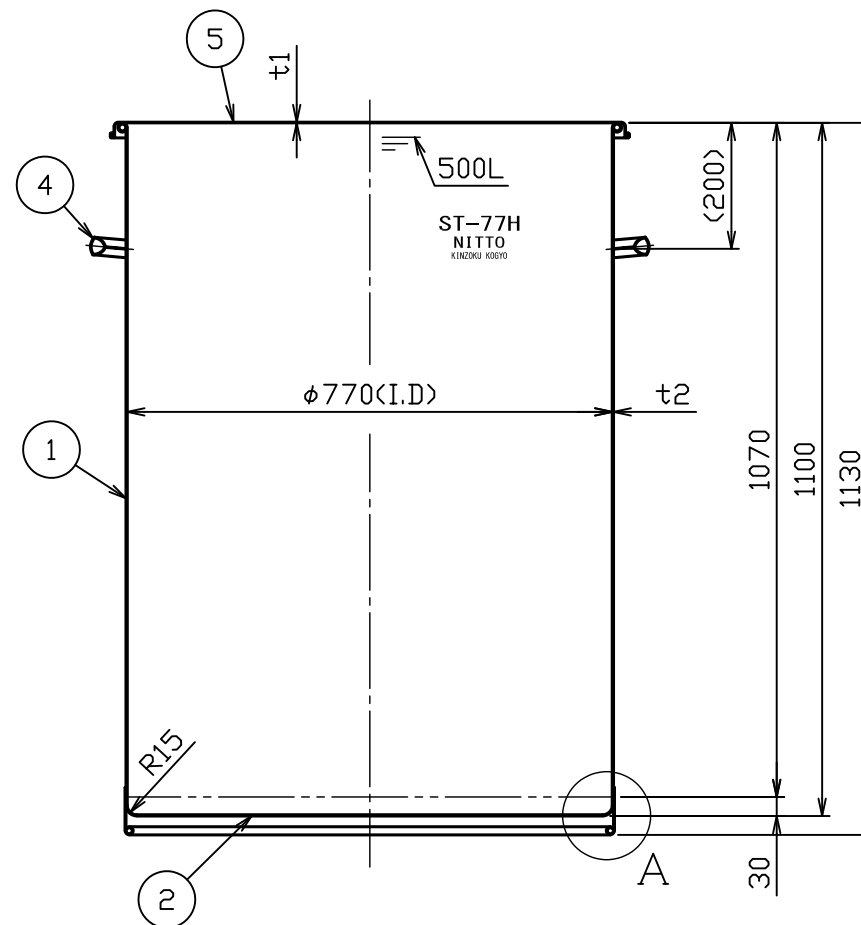




Technical drawing of a vertical pipe with a horizontal branch. The drawing includes the following details:

- Top Section:** A horizontal line with the label $\phi 770(I.D)$ above it.
- Vertical Pipe:** The main vertical section with a wall thickness of $t2$ indicated at the top.
- Horizontal Branch:** A horizontal pipe with a wall thickness of $t1.5$ that connects to the vertical pipe. It has a rounded end with a radius of $R15$.
- Dimensions:**
 - A vertical dimension of 1130 is shown on the right side.
 - A vertical dimension of 75 is shown on the right side, spanning from the centerline of the horizontal branch to the bottom of the vertical pipe.
 - A vertical dimension of 30 is shown on the right side, from the centerline of the horizontal branch to the top of the vertical pipe.
 - A vertical dimension of (30) is shown on the right side, from the bottom of the vertical pipe to the centerline of the horizontal branch.
 - A horizontal dimension of $4 - \phi 4$ is shown at the bottom, indicating four small holes.
- Callouts:**
 - Callout 1 points to the vertical pipe.
 - Callout 2 points to the horizontal branch.
 - Callout 3 points to the bottom of the vertical pipe.
- Other Features:**
 - A slope of $40-200$ is indicated on the vertical pipe.
 - A dashed line represents the centerline of the horizontal branch.
 - A triangle symbol with the number 1 is located at the bottom right.

注記
内外面#320バフ研磨
但し、袴は外面のみ#320バフ研磨
容量 500L

③				名称		貯蔵容器			
②				図番		ST-77H 平蓋・把手付			
①		No. 19611	小野寺	2019.12.21		HP-1-2-0028536-①			
No. 変更番号		氏名		日付		尺度 1:12 1:2			
板金溶接組立の寸法許容差は±1%又は5mmの大きい値						参考図		得意先名	
製図		設計		検図		承認			
氏名		岸		野村		野村		日東金属工業株式会社	
日付		H22.1.7		H22.1.7					