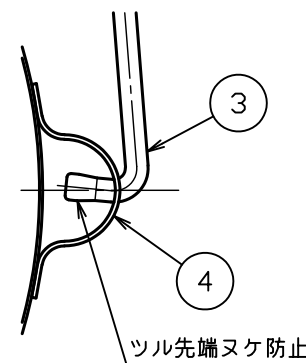




Technical drawing of the STB-LZ-27 NITTO KIRAZING KUBITO bucket, showing front and side views with dimensions and callouts.

**Front View (Left):**

- Callout 6 points to the top rim.
- Dimension 30 indicates the height of the top rim.
- Text: STB-LZ-27 NITTO KIRAZING KUBITO
- Grounding symbol is shown at the bottom right.

**Side View (Right):**

- Callout 1 points to the front wall.
- Callout 2 points to the bottom wall.
- Callout 3 points to the top rim.
- Callout 4 points to the side wall.
- Callout 5 points to the top flange.
- Dimension 15L indicates the length of the top flange.
- Dimension  $\pm 0.8$  indicates the thickness of the top flange.
- Dimension  $\phi 270$  (I.D.) indicates the inner diameter of the top flange.
- Dimension  $\pm 0.8$  indicates the thickness of the side wall.
- Dimension R5 indicates the radius of the bottom corner.
- Dimension 20 indicates the height of the bottom wall.
- Dimension 250 indicates the height of the side wall.
- Dimension 270 indicates the total height of the bucket.
- Dimension  $\phi 270$  (I.D.) indicates the inner diameter of the top flange.
- Text: STB-LZ-27 NITTO KIRAZING KUBITO
- Grounding symbol is shown at the bottom right.

Technical drawing of a rectangular plate. The overall width is 140 and the overall height is 88. A central rectangular area with a width of 110 is filled with diagonal hatching. This hatched area is surrounded by a white border. The left side of the border is marked with a circled '6' and an arrow. The bottom-left corner of the border is marked with an asterisk and an arrow. The bottom-right corner of the hatched area is marked with an arrow pointing to the text 'PFAコーティング(30μm、緑色)'. The drawing includes a vertical centerline and a horizontal centerline, both represented by dashed lines.

注記  
 内外面#320バフ研磨  
 容量 15 L  
 重量 約2.8 kg

|                            |           |         |           |     |                                                                                                  |  |                                                                                       |
|----------------------------|-----------|---------|-----------|-----|--------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|
| ③                          |           |         |           | 名称  | シール座付吊り下げ式汎用容器<br>STB-LZ-27(ストック蓋付)                                                              |  |  |
| ②                          | No. 18576 | 小野寺     | 2019.7.30 | 図番  | HP-1-2-0033535-                                                                                  |  |  |
| ①                          | No. 16533 | 池田      | H28.4.22  | 尺 度 | 1:5 1:2                                                                                          |  |                                                                                       |
| No. 変 更 番 号                |           | 氏 名     | 日 付       | 参考図 | -                                                                                                |  | 得意先名 規格                                                                               |
| 板金溶接組立の寸法許容差は±1%又は5mmの大きい値 |           |         |           |     |                                                                                                  |  |                                                                                       |
|                            | 製 図       | 設 計     | 検 図       | 承 認 |                                                                                                  |  |                                                                                       |
| 氏 名                        | 野村        | 野村      | 堀井        | 堀井  |  日東金属工業株式会社 |  |                                                                                       |
| 日 付                        | H27.8.5   | H27.8.5 |           |     |                                                                                                  |  |                                                                                       |